

NTS  
 SIX STATION ROTARY  
 KEY: INCH [MM]

24.00 [609.63]

Ø108.50 [2755.90]

AIR/GAS/  
 HYDRAULIC  
 SWIVEL

I/O  
 BLOCK  
 MERCURY  
 SLIP-RING

3.00  
 [76.20]  
 TYP

24.00  
 [609.60]

24.00  
 [609.60]  
 STROKE

37.50  
 [952.50]

16.00  
 [406.40]  
 DAYLIGHT

80.50  
 [215.90]

37.50  
 [952.50]

DETAIL A-A

35.00  
 [889.00]

30.00  
 [762.00]

PLATEN  
 25.00  
 [635.00]

LOWER EJECTOR

MAINTENANCE PORT  
 TYPICAL 6 PLACES

MANGANESE RAIL  
 WHEEL  
 HOUSING

R31.00 Rail  $\phi$   
 [787.40]

DRIVE MOTOR

Ø5.00x24.00  
 RAM CYLINDERS

